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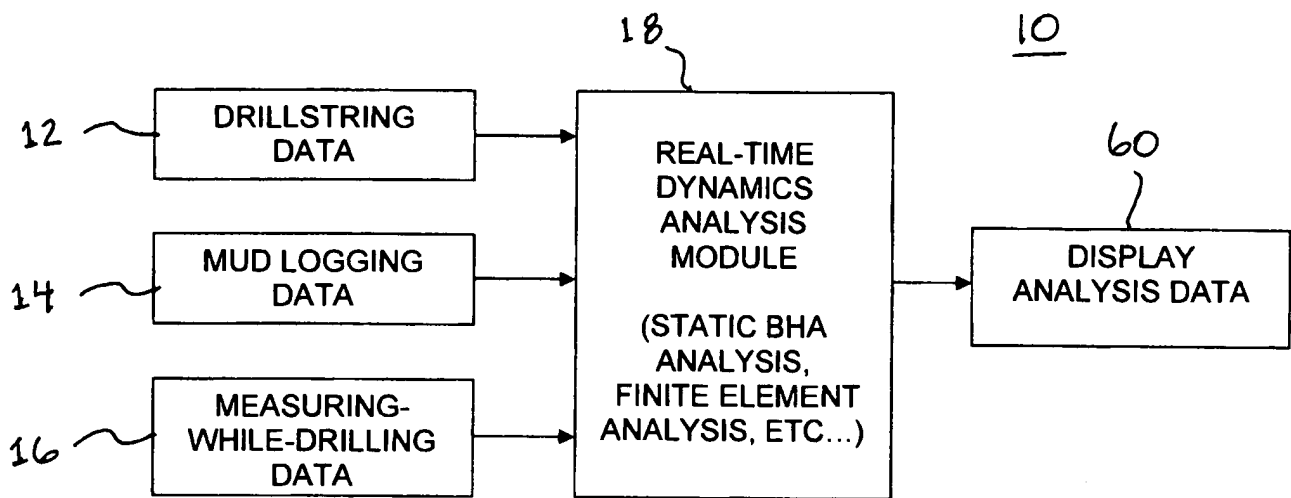
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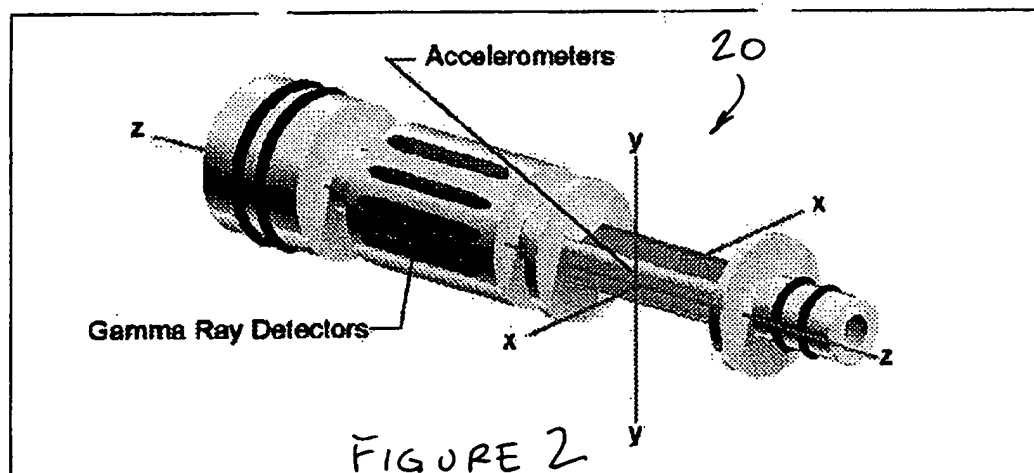
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**Figure 1**



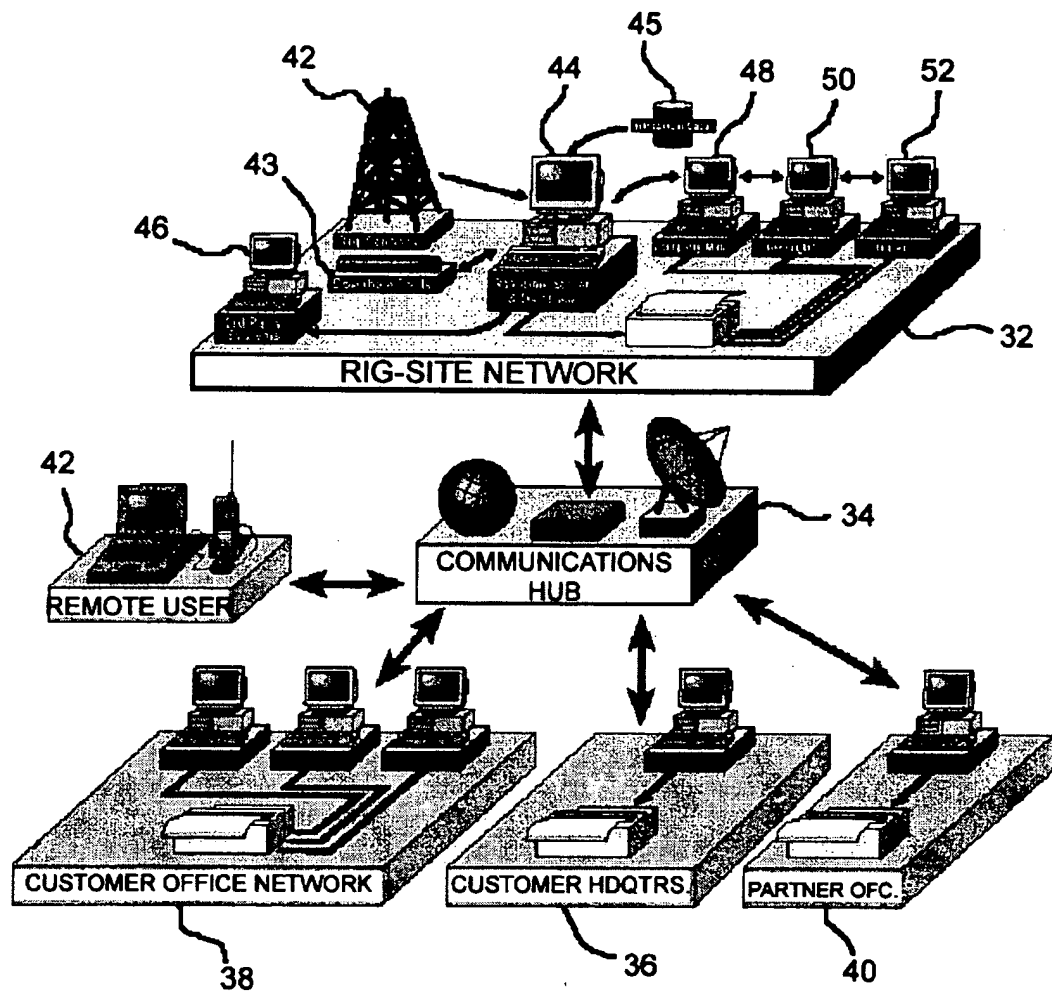
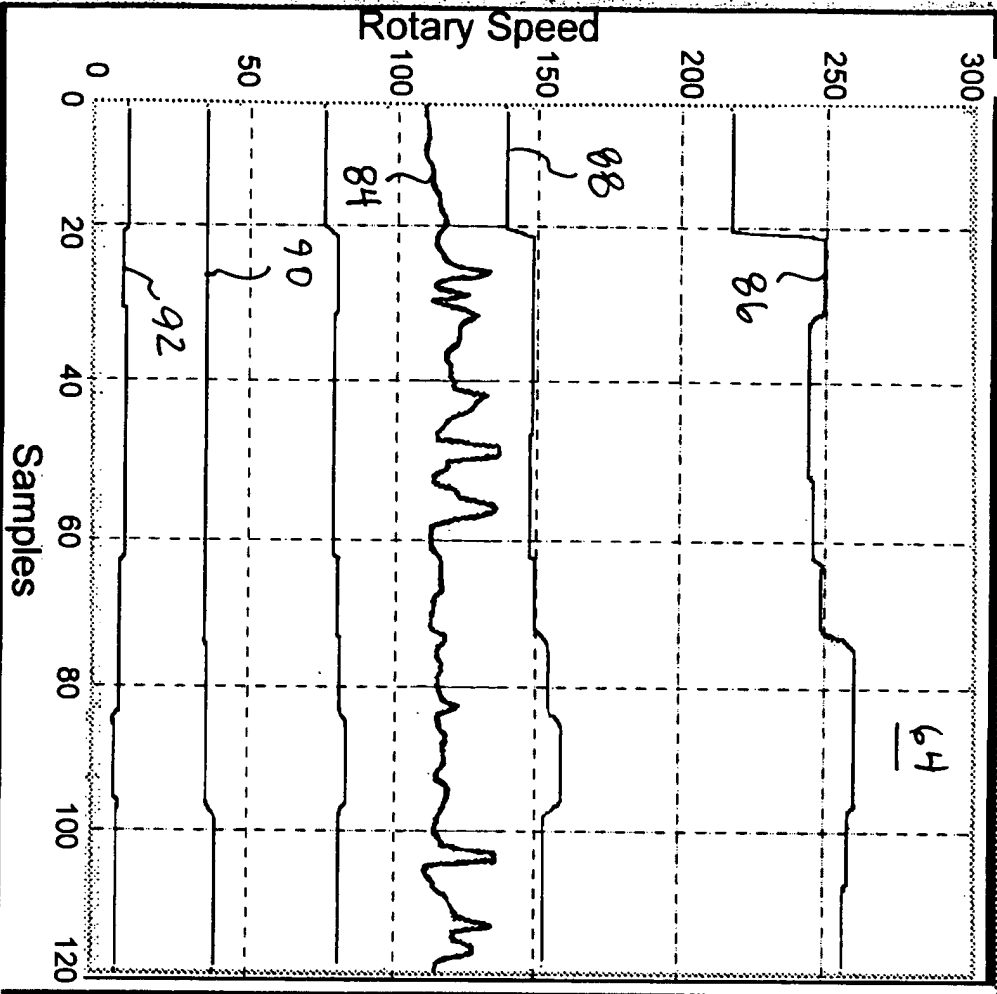


Figure 3

62



Rotary (rpm)	68
WOB (klb)	70
Hole Diam. (in)	72
Mud Wgt. (ppg)	74
Incl. (deg.)	76
Dogleg (dphf)	78
BHA Efflen (ft)	80
Time Left Critical RPM (sec)	82

66

FIGURE 4